

GRASIM INDUSTRIES LIMITED

ESG DATA BOOK FY 2022-23



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About the Company

Grasim Industries Limited, a flagship company of the Aditya Birla Group, ranks amongst the top publicly listed companies in India. Grasim has completed 76 glorious years of its existence. Incorporated in 1947, it started as a textiles manufacturer in India. Today, it has evolved into a leading diversified player with leadership presence across many sectors. It is a leading global producer of viscose, diversified chemicals, linen yarn and fabrics producer in India. The company recently has entered paints business and setting up six plants across pan India locations. Leveraging the Group synergies, Grasim has launched "Birla Pivot", the B2B online marketplace for building materials. Through its subsidiaries, UltraTech Cement and Aditya Birla Capital, it is also India's prominent cement producer and a leading diversified financial services player. At Grasim, there is an endeavour to create sustainable value for 25300+ employees, 247,000+ shareholders, society, and customers. The company reported consolidated net revenue of ₹1,17,627 Cr. and EBITDA of ₹20,478 Cr. in FY 2022-23.

About the ESG Data Book

Grasim Industries Limited (hereafter referred to as Grasim, 'We,' 'Our,' 'the Company') is pleased to present the Company's ESG Data Book for Financial Year (FY) 2022-23.

Annually, Grasim reveals its significant financial and sustainability disclosures, as well as its performance and accomplishments, using a comprehensive annual report encompassing the Global Reporting Initiative's (GRI) index and Business Responsibility and Sustainability Report (BRSR).

However, due to the annual introduction of novel global reporting initiatives and revelations, coupled with the diverse concerns held by various stakeholder groups, the incorporation of all essential performance indicators within a single report poses a challenge. With the aim of upholding transparency, Grasim is introducing its ESG Data Book for the FY 2022-23. This move is intended to synchronize its disclosures with the most current global trends in ESG reporting.

Scope & Boundary

The ESG Data Book is compiled to showcase the ESG performance of Grasim Industries Limited and its prominent subsidiaries, encompassing over 75% of the total revenue. Grasim Industries Limited has released its Integrated Annual Report, detailing the ESG performance of the company on a standalone basis. Similarly, separate Integrated Reports are published by other subsidiaries such as UltraTech Cement and others.

The ESG Data Book presents last four years (FY 2019-20, FY 2020-21, FY 2021-22, and FY 2022-23) consolidated numbers for environmental and social KPIs of Grasim Industries Limited inclusive of UltraTech Cement Limited. The economic and governance KPIs referenced from Grasim's Integrated Annual Reports of the corresponding years.

Economic

Risk and Crisis Management

Risk Governance

Particulars	Please indicate name and position	Reporting line: please indicate who the person or committee reports to
Highest ranking person with dedicated risk management responsibility on an operational level (not CEO)	Mr. Hemant Kadel Senior President Corporate Finance Division	Mr. Pavan Jain Chief Financial Officer
Highest ranking person with responsibility for monitoring and auditing risk management performance on an operational level (not CEO)	Mr. Viral Shah General Manager Corporate Finance division	Mr. Hemant Kadel Senior President Corporate Finance Division

Business Ethics

Codes of Conduct: Systems/Procedure

To establish a strong foundation for ethical behaviour, every employee is required to endorse the code of conduct on becoming a part of the organization. Furthermore, the company regularly conducts mandatory training sessions on the code of conduct to refresh employees' understanding of its principles and guidelines.

The code of conduct encompasses a range of essential clauses, each addressing distinct aspects of professional behaviour. This includes explicit directives concerning information security, anti-corruption and anti-bribery measures, the promotion of non-discrimination and the prevention of harassment, guidelines for engaging in political and charitable activities, provisions for maintaining health, safety, and environmental standards, protocols for managing conflicts of interest, and instructions for maintaining a general code of conduct while performing duties.

During the annual performance evaluation period, a thorough assessment is carried out to ensure adherence to the organization's established code of conduct. Remuneration is linked to this code, and the code's violations impact remuneration.

❖ Political Contribution

During the fiscal year 2022-23, the company has not made any financial contributions to any political party.

Supply Chain Management

KPIs for Supplier Screening

Supplier Screening	FY 2023
Total number of Tier-1 suppliers	4586
Total number of significant suppliers in Tier-1	368
% Of total spend on significant suppliers in Tier-1	81
Total number of significant suppliers in non-Tier-1	86
Total number of significant suppliers (Tier-1 and non-Tier-1)	454

Supplier Assessment and Development

At Grasim, our approach to supply chain management, strategic sourcing, and procurement practices revolves around a core commitment to safeguarding the environment, promoting societal well-being, and achieving cost-effective procurement strategies.

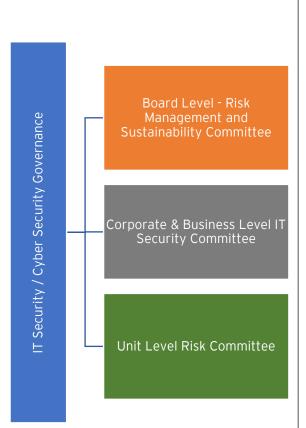
Our supplier screening criteria are meticulously designed to ensure that environmental and societal are considered. We assess the tier-1 suppliers' on ESG criteria, and take corrective actions where suppliers fall short of aligning with Grasim's business expectations. Our goal is to guide and support them in their journey towards alignment with Grasim's overarching business philosophy and expectations.

We are committed to build the capacity of our suppliers across the supply chain ecosystem. We regularly conduct informative sessions with our significant Tier-1 suppliers, empowering them with the knowledge and tools needed to meet our sustainability and business performance standards.

During FY 2023, we have successfully evaluated 40% of our significant tier-1 suppliers against our sustainability benchmarks. Looking ahead, our VSF business division has set a target to comprehensively assess the sustainability performance of key suppliers by the fiscal year 2025.

Information Security/ Cybersecurity & System Availability

The company has implemented a three-tier cybersecurity governance model and employs a dual approach - both top-down and bottom-up - to implement IT security systems and procedures. Company's' business locations have obtained ISO 27001 certification, signifying compliance with the Information Security Management System standard. Grasim maintains business continuity and contingency plans, subjecting them to manual testing by the company's IT representatives. Additionally, the company conducts vulnerability analyses in collaboration with third-party agencies.



Dr. Thomas M. Connelly, Jr. is an Independent Director on Grasim Industries Limited's Board, who possesses relevant experience in the field of cybersecurity. He serves on the Risk Management and Sustainability Committee, which reviews cybersecurity matters and provides guidance to the management.

With expertise in digitalization, technology, and innovation, Dr. Connelly previously held positions like Chief Science and Technology Officer and Chief Innovation Officer at a multinational chemical company. In the Risk Management Committee, he guides teams in implementing cybersecurity measures, including ISO 27001 compliance, reviewing IT security policies, and assessing third-party audit reports.

Dr. Connelly's role enhances Grasim's cybersecurity with his strategic insights and experience. He guides the management to ensure Governance, strong protection of information assets and reinforce cybersecurity practices.

At Business Level - The CIOs of each business division hold the primary responsibility for implementing systems and procedures related to IT Security and Cybersecurity. Their role also encompasses ensuring the effectiveness and efficiency of IT Security and Cybersecurity processes and infrastructure.

Grasim Industries Limited ESG Data Book 2022-23

Dedicated business wise email IDs grasim.infosec@adityabirla.com, complaint@adityabirla.com, gilvsf.infosec@adityabirla.com, have been published and conveyed to employees to report any suspicious events. Additionally, users can report any incident through the local unit IT team. There is an Incident Response mechanism (IRM) at Grasim, to address the information security incidents in an appropriate and timely manner. All reported incidents will be logged in a centralized system and classified based on their severity and impact to business.

Environment

Environmental Policy and Management

* EMS: Certification/Audit/Verification

Particulars	Certification/Verification details
Specification of international standards	100 % of our sites are ISO 14001:2015
through which EMS has been verified	certified

* Return on Environmental Investments (in INR)

Parameters	FY 2020	FY 2021	FY 2022	FY 2023
Capital Investments	2,61,00,00,000	52,64,00,000	2,52,08,00,000	9,03,75,64,000
Operating Expenses	2,95,59,000	57,17,600	3,82,31,000	4,74,82,71,874
Total Expenses = Capital Investment + Operating Expenses	2,63,95,59,000	53,21,17,600	2,55,90,31,000	13,78,58,35,874
Savings, cost avoidance, income, tax incentives, etc.	33,21,00,000	2,66,05,00,000	1,85,27,00,000	3,18,87,68,800

Environmental Violations

Parameters	FY 2020	FY 2021	FY 2022	FY 2023
Number of violations of legal obligations / regulations	0	0	0	1
Amount of fines / penalties related to the above. INR	0	0	0	2,07,37,500
Environmental liability accrued at year end. Currency: INR	0	0	0	0

Emissions

❖ Direct Greenhouse Gas Emissions (Scope 1)

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total direct GHG	MTCO	E 10 44 2E0	6 07 25 015	6 60 22 052	6 72 EE 110
emissions (Scope 1)	MTCO ₂ e	5,19,44,350	6,07,25,915	0,00,23,952	6,72,55,110

❖ Indirect Greenhouse Gas Emissions (Scope 2)

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total indirect GHG	MTCO ₂ e	32.41.892	25 25 020	24 20 140	22 11 240
emissions (Scope 2)	WITCO ₂ e	32,41,092	25,25,920	24,39,149	33,11,340

❖ Indirect Greenhouse Gas Emissions (Scope 3)

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total indirect GHG	MTCO ₂ e	53.76.354	52,57,232	93.57.816	97,72,535
emissions (Scope 3)	IVI I CO2E	33,10,334	52,51,232	93,31,010	91,12,333

Note: UltraTech started GHG Scope 3 emissions disclosure since FY 2019-20 but Grasim standalone started GHG Scope 3 emissions from FY2021-2022. So, the numbers presented in the table for FY 2020 & 2021 only represents the UltraTech's Scope 3 emissions. FY2021-22 and FY 2022-23 included the Scope 3 emissions from both the entities.

❖ Scope 3 Categories

List of Categories	Scope 3 Emissions in the reporting year (MT CO ₂ e)
Purchased Goods and Services	29,12,706.02
Capital Goods	28,351.06
Fuel-and-energy-related-activities (not included in Scope 1 or 2)	31,26,003.90
Upstream transportation and distribution	30,25,860.08
Waste generated in operations	51,635.48
Business travel	5,787.94
Employee commuting	2,253.87
Downstream transportation and distribution	6,19,936.12

Note: Grasim Coverage for Scope-3 Categories - 1, 2, 3, 4, 5, 6, 7 & 9. UltraTech Coverage for Scope-3 Categories - 3, 4, 5, 6 & 9.

❖ NO_X Emissions

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Direct NO _x emissions	MT	74,943.32	97,063.65	75,730.84	86,297.82

❖ SO_X Emissions

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Direct SO _x emissions	MT	27,533.27	28,358.95	16,115.77	20,418.82

Dust Emissions

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Direct dust emissions	MT	5,921.64	7,114.66	4,185.32	4,265.96

Resource Efficiency and Circularity

Energy Consumption

Total energy consumption	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total non-renewable energy consumption	MWh	6,74,55,714	7,41,13,374	9,09,67,756	9,65,12,174
Total renewable energy consumption	MWh	8,05,831.60	10,55,663.1	17,65,171.90	13,29,217.50

Waste

❖ Waste Disposal

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total waste recycled/ reused	MT	12,17,261.60	6,00,788.73	9,73,033.00	8,66,726.00
Total waste disposed	MT	0.00	74,647.40	1,05,827.44	1,21,765.00
Waste landfilled	MT	0.00	65,851.00	1,03,895.00	1,19,368.00
Waste incinerated with energy recovery	MT	0.00	1,392.31	1,057.00	1,198.00
Waste incinerated without energy recovery	МТ	0.00	7,404.09	875.44	1,199.00

Water

❖ Water Consumption

Parameters	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Withdrawal: Total municipal water supplies (or from other water utilities)	Million cubic meters	10.59	9.99	11.12	13.67
Withdrawal: Fresh surface water (lakes, rivers, etc.)	Million cubic meters	45.22	40.73	42.54	44.75
Withdrawal: Fresh groundwater	Million cubic meters	7.49	7.92	7.57	8.15
Discharge: Water returned to the source of extraction at similar or higher quality as raw water extracted	Million cubic meters	15.02	23.84	28.75	25.64
Total Net Fresh Water Consumption	Million cubic meters	48.28	34.80	32.49	40.93

Grasim has undertaken a range of initiatives to uphold water stewardship. The company places a strong emphasis on water conservation, treatment, and reuse. Through continuous investments in cutting-edge technologies and process enhancements, Grasim strives to reduce its overall water consumption.

As a resultant of these initiatives the company has not faced any water-related incidents which could disrupt our business operations.

❖ Water consumption in Water-Stressed Areas

Parameter	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Total net freshwater consumption in water-stressed areas (Total water withdrawals - Total water discharges)	Million cubic meters	52.61	34.33	41.05	56.51

Climate Related Management Incentive

Position	Type of Incentive	KPI
Chief Sustainability Officer (CSO)	Monetary Emission Reduction	
	Description	

The Chief Sustainability Officer (CSO) works closely with the business level management and Board Level Committee on various business units' goals and targets of sustainability.

At Grasim, the Chief Sustainability Officer (CSO) is responsible for developing a climate transition plan, integrating climate-related issues into the strategy, getting climate-related corporate targets, Monitoring progress against climate-related corporate targets, Assessing and managing climate-related risks and opportunities.

Thus, CSO is responsible for the implementation of the sustainability agenda across the business operations, which includes energy reduction and subsequent emission reduction as well. At the start of every financial year, the CSO sets Key Performance Indicators (KPIs) in alignment with the Key Result Areas (KRAs) of the company. Each KPI has a specific weight attached to it. Implementation of energy and emission reduction initiatives, improvement in the renewable energy share in the total energy mix, achievement of year-on-year targets, and the overall target of emission reduction and net zero - all of which are set at the business level - are some of the KPIs related to climate change. At the end of the year based on the achievement of the targets, the company incentivizes individuals with monetary rewards.

Position	Type of Incentive KPI				
Plant Head	Monetary Energy Reduction				
Description					

The chemical business is one of the highest energy-consuming business segments. Therefore, it is imperative for us to reduce energy consumption, as it would yield economic and environmental benefits for us and other stakeholders.

Considering this fact, our management has considered energy reduction as Key Result Area (KRA) in its balanced scorecard. These KRAs have been cascaded to every unit head/plant head at Grasim. The head of each unit sets relevant targets in their yearly KPIs. These targets encompass the implementation of energy reduction initiatives, process modifications to enhance energy efficiency, upgrading or changing the type of fuel, and implementing initiatives related to renewable energy, increasing the share of renewable by utilising the Group Captive Solar on real-time basis. Additionally, achieving the Perform, Achieve, and Trade (PAT) targets, as mandated by the Bureau of Energy Efficiency (BEE), is part of these targets. At the end of the year, individuals who have achieved their respective targets are awarded monetary rewards.

Position	Type of Incentive	KPI
Employee	Recognition	Energy Reduction
	Description	

Grasim has implemented the Kaizen (World-Class Manufacturing) concept across its business operations, and the unit teams are identifying potential energy reduction opportunities through this program. As a component of integrating the Kaizen concept into business units, the unit teams have introduced a reward and recognition scheme that includes categories like best projects, highest savings, best kaizen, and maximum kaizen contributors. The company acknowledges each winning team/individual with vouchers, certificates of appreciation, mementos, and trophies. As a result of this initiative, several of our units have achieved notable reductions in energy consumption, subsequently leading to reduced emissions as well. In addition to this there are pride awards which recognized individual team efforts laid in the direction of sustainability initiatives like energy reduction, use of renewable sources of energy and emission reduction. A total of 45 employees have been rewarded with pride awards summing to INR 19.45 lacs in FY23.

Low Carbon Products

Type and Description of Low carbon Product	Level of aggregation	% of total revenues from "climate change" product(s) in FY 2023	Estimated total avoided emissions per year
Blended cements - PPC, PSC and CC with substitution of clinker content with materials like fly ash, slag etc.	Group of products	68	97,69,181.77

Description

For manufacturing blended cements (PPC, PCC and PPCS), the Company uses waste materials such as fly ash and slag that helps in the substitution of a natural resource such as limestone. These cements are also less carbon and energy-intensive. All our low carbon products contribute to the achievement of additional credits in the certification of Green Buildings. Some of our 'Building Products Division' (BPD) products such as Super Stucco, Power Grout, Seal & Dry, C'retePro, etc. are listed in the Indian Green Building Council (IGBC) Directory of green products under the category of energy efficiency and low emitting materials. White Cement, Wall Care Putty, Textura & Level Plast have been recognized by IGBC for use in Green Building. Our RMC products such as Litecon, Freeflow Plus, Ultratech Plus, Pervious Concrete, Hypercon, and DuraPlus have been conferred with GreenPro certification.

Type and Description of Low carbon Product	Level of aggregation	% of total revenues from "climate change" product(s) in FY 2022	Estimated total avoided emissions per year		
Birla Spunshades	Products	6	2,35,939.65		
Description					

Description

These are the products that reduce the emissions in the downstream value chain i.e. emission reduction happens outside the operational boundary of Grasim, by avoiding certain downstream processes (e.g. wet processing) that enable customers to reduce their final products' GHG emissions. Grasim has a long-term strategy to increase the share of these specialty products in its product basket. One such product from Grasim is Birla Spunshades or Spun-dyed fibres. These are made by directly injecting the pigment in the viscose dope, requiring no dyeing at a later stage. These viscose fibres result in chemical, water and energy savings due to the shortened sequence in the downstream value chain and hence facilitate the customer to reduce their carbon footprint. Birla Spunshades fibers with unique Colour-Lock technology make fabric fade-resistant and ensure best in class color consistency. The spun dyed fiber eliminates the process in downstream value chain such as dyeing step at the fabric stage, saving large amount of water and chemicals as well as there is no wastewater generation.

Sustainability Construction

* Revenue from Sustainable Construction

% Of revenues from recognized credits in FY 2023	Description of certifications or green building standards
69	For manufacturing blended cements (PPC, PCC and PPCS), the Company use waste materials such as fly ash and slag that helps in the substitution of natural resource such as limestone. These cements are also less carbon and energy intensive. All our low carbon products contribute to the achievement of additional credits in certification of Green Buildings. Some of our 'Building Products Division' (BPD) products such as Super Stucco, Power Grout, Seal & Dry,

C'retePro, etc. are listed in the Indian Green Building Council (IGBC) Directory of green products under the category of energy efficiency and low emitting materials. White Cement, Wall Care Putty, Textura & Level Plast have been recognized by IGBC for use in Green Building. Our RMC products such as Litecon, Freeflow Plus, Ultratech Plus, Pervious Concrete, Hypercon, and DuraPlus have been conferred with GreenProcertification.
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Climate Advocacy and Industry Engagement

At Grasim, we have established a robust management framework to oversee both our involvement in climate advocacy and our engagements as members of trade associations. We take an active role in industry dialogues concentrated around sustainability.

We advocate for the Paris climate goals by leveraging our affiliations with trade associations. Notably, we have forged significant partnerships with esteemed organizations such as the Sustainable Apparel Coalition, Global Cement and Concrete Association, and Textile Exchange. These associations advocates for critical goals such as decarbonization and the achievement of Net Zero emissions, both of which closely align with the overarching targets set forth in the Paris Agreement.

In line with our steadfast dedication to sustainability, Grasim has established a dedicated Risk Management and Sustainability Committee (RMSC). RMSC takes the climate agenda forward and sets up context with trade associations. This committee plays a pivotal role in steering and overseeing our sustainability initiatives, ensuring they align with our core values and broader strategic direction.

Additionally, we have a specialized Corporate Communication Team in place to effectively convey our sustainability stance and initiatives to our stakeholders, reinforcing our commitment to transparency and engagement.

Reference: Sustainable Apparel Coalition, Global Cement and Concrete Association, Textile Exchange

Social

Labour Practice indicator

Total Permanent Employee

Parameter	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Employees	Nos.	45,715	45,470	46,146	47,375

❖ Workforce Breakdown: Gender

Diversity Indicator	Percentage
Female share of total workforce (%)	3.4
Females in all management position including senior, middle and junior management position (as % of total management workforce)	5.1
Females in junior management position (as % of total junior management positions)	6.1
Females in top management position, i.e., maximum two levels away from the CEO or comparable positions (as a % of total top management positions)	7.6
Females in management positions in revenue-generating functions (e.g., sales) as a % of all such managers (i.e., excluding support functions such as HR, IT, Legal, etc.)	5.8
Share of women in STEM-related positions (as % of total STEM positions)	3.2

* Workforce Breakdown: Nationality

Country wise share in total workforce	Percentage
India	
Share in total workforce	99.65
Share in all management positions	99.81
Sri Lanka	
Share in total workforce	0.20
Share in all management positions	0.12
UAE	
Share in total workforce	0.06
Share in all management positions	0.04
Bangladesh	
Share in total workforce	0.02
Share in all management positions 0.01	
Bahrain	
Share in total workforce	0.02
Share in all management positions	0.01
Philippines	
Share in total workforce	0.01
Share in all management positions	0.01

Freedom of Association

Indicator	% of employees
Represented by an independent trade union or covered by collective	48
bargaining agreements:	40

Human Capital Development

Training and Development Inputs

Indicator	Values
Average hours per FTE of training and development FY 2023	22.6
Average amount spent per FTE on training and development FY 2023	1,581.7
Total Training Hours FY 2023	9,18,361

***** Employee Development Programs

Program Name	FOCUS 50
Description	Grasim strives to create a reservoir of capable and adept Department Heads across various technical and functional domains. In a dynamic and rapidly
	evolving business landscape, the role of Department Heads is pivotal. They
	are responsible for orchestrating the efficient functioning of critical technical and functional segments within the organization. As the business
	sets its sights on ambitious growth targets, the need for adept leaders in
	these roles becomes increasingly important.
	By establishing a pool of proficient Department Heads, the organization aims to bolster its leadership pipeline. This entails identifying individuals with
	exceptional expertise and leadership potential within their respective fields.
	These individuals will be cultivated, nurtured, and groomed to take on the
	crucial responsibilities of guiding and driving their departments towards the fulfilment of strategic goals.
	The effort to construct a cohort of Department Heads in technical and
	functional realms underscores the organization's dedication to
	strengthening its leadership cohort. Through proactive nurturing of a pool of talented leaders, the company aims to position itself for enduring growth,
	adaptability, and triumph within an ever-evolving business sphere.
Program Objective and	 Foster self-awareness among every employee. Cultivate a sense of individual accountability for personal growth.
Business	3. Establish platforms for engaging with COOs and CXOs, facilitating
Benefit	enhanced visibility, motivation, and valuable insights.
	4. Enhance technical proficiencies and managerial acumen through personalized functional learning experiences.
	Serving as the distinguished Leadership Development initiative of the business, Focus 50 aims to nurture emerging leaders exhibiting promising
	potential. Tailored to the specific needs of the business, this program
	functions as a vehicle for the enhancement of technical and behavioural competencies. Additionally, the program significantly reinforces the core
	technical proficiencies requisite for success within the business. This
	endeavour aligns with the long-term strategic vision of the organization,
	ensuring a strong leadership pipeline that is adept at navigating the complexities of the industry.
Impact	To date, GRASIM has successfully conducted three cohorts of the Focus 50
	program, each designed to cultivate and enhance leadership capabilities within the organization.
	With a track record of accomplishments, a total of 65 employees have
	successfully completed this transformative program. Among these
	accomplished graduates, several have made notable strides in their careers. Specifically, three individuals have ascended to the esteemed position of
	Functional Head, two have assumed the role of Locational Head, and an
	impressive twelve have taken on responsibilities as Departmental Heads. As the fourth cohort unfolds, it is anticipated that the legacy of impactful
	leadership development will persist, further solidifying the program's
	significance within the business's strategic framework.

Program Name	SAMARTHYA				
Description	The aim is to enhance the functional proficiency of employees within the				
·	marketing department. To achieve this goal, the Sales & Marketing team is				
	poised to navigate the challenges of expanding the specialty share of the				
	market.				
	This endeavour demands a distinctive array of capabilities, skill sets,				
	knowledge, and, significantly, a transformed mindset. This mindset shift is				
	as crucial as acquiring technical skills and knowledge, as it propels the team				
	to approach challenges with a fresh perspective, identify novel				
	opportunities, and formulate effective strategies.				
	By fostering a more profound functional expertise and an adaptive mindset				
	within the marketing department, the organization can position itself at the				
	forefront of capturing the specialty market. This approach ensures that the				
	Sales & Marketing team is not only equipped with the requisite skills but also				
	armed with the right mindset to lead the charge toward achieving market				
	growth objectives.				
Program	The sales objectives and business benefit encompass the following:				
Objective and Business	 Reinforce emphasis on B2B sales activities. Develop adeptness in price negotiation and commercial acumen, 				
Benefit	particularly among Regional & Country Heads and for the Export				
Delicit	Market.				
	3. Cultivate an emotional bond with customers.				
	4. Enhance awareness of cultural nuances and familiarity with				
	geographical codes of conduct and etiquette.				
	5. Address and navigate geo-political risks effectively.				
	The marketing objectives and business benefit encompass the following:				
	1. Understanding consumer insights to facilitate the transition from				
	B2B to B2B2C.				
	2. Enhancing the broader business environment.				
	3. Developing adept Channel Management Skills.				
	4. Nurturing proficiency in Project Management.				
	5. Establishing a heightened commercial acumen. 6. Crafting compolling marketing campaigns and parratives				
	6. Crafting compelling marketing campaigns and narratives.				
	The above objectives provide several benefits:				
	 Clarity and Focus Targeted Growth: 				
	3. Customer-Centric Approach				
	4. Transition and Expansion				
Impact	The given training program for enhancing the functional proficiency of				
,	employees within the marketing department carries several inferred				
	benefits.				
	Enhanced Market Penetration and Expansion				
	2. Innovative Problem Solving				
	3. Effective Strategy Formulation				
	4. Identifying New Opportunities				
	5. Leading Market Growth				
	6. Long-Term Market Positioning				
	The business advantage of the SMARTHAYA program stems from the				
	significant achievement that the VSF and Chlor-Alkali segments experienced				
	a growth of 24% and 13% respectively in FY'23, with a compounded annual				
	growth rate (CAGR) over the past three years.				

Talent Attraction and Retention

Hiring

Particulars	FY 2020	FY 2021	FY 2022	FY 2023
Total number of new employee hires	1999	783	2081	4088
Percentage of open positions filled by internal candidates	49	85	82	26

Employee Turnover Rate

Particulars	FY 2020	FY 2021	FY 2022	FY 2023
Total employee turnover rate	6.2	6.2	8.8	8.1
Voluntary employee turnover rate	6.2	5.9	8.4	6.2

Employee Engagement

The company regularly conduct both the Vibes and the Pulse Survey to gauge employee satisfaction and assess the effectiveness of business development measures. These surveys capture a comprehensive snapshot of employee sentiment and engagement across different dimensions of the organization. It delves into various aspects such as work culture, job satisfaction, communication effectiveness, stress at workplace and opportunities for professional growth. By analysing, the responses obtained through the Vibes Survey, the company gains insights into the overall morale of its employees and identifies areas where improvements may be needed.

Particulars	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Employee	% of actively	88.31	89	97	97
Engagement	engaged employees	00.31	09	91	91

Occupational Health and Safety

Fatalities

Particulars	FY 2020	FY 2021	FY 2022	FY 2023
Employees	3	3	2	1
Contractors	1	3	7	2

♣ LTIFR

Particulars	Unit	FY 2020	FY 2021	FY 2022	FY 2023
Employees	n/ million hours worked	0.30	0.22	0.29	0.21
Contractors	n/ million hours worked	0.22	0.20	0.17	0.11

Customer Satisfaction Measurement

Satisfaction Measurement	Unit	FY 2020	FY 2021	FY 2022	FY 2023	Target FY23
Employees	Net Promoter Score	68	62	63.4	62	65

Reference

- 1. Integrated Annual Report 2022-23 of Grasim Industries Ltd. Click Here to Access Report
- 2. Integrated and Sustainability Report 2022-23 of UltraTech Cement Ltd. <u>Click Here to Access</u> <u>Report</u>
- 3. Task Force on Climate-related Financial Disclosures (TCFD); Grasim's Approach to Climate Change and Net Zero; FY 2022-23 Summary Report Click Here to Access Report